

Date: Tuesday, 7/29/2008 7:59:14 AM  
 User: David Duval

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : WEARPLATE (AFT)  
 Job Number : 05036  
 Estimate Number : 13466  
 P.O. Number : Part Number : D38053  
 This Issue : 7/29/2008 S.O. No. : Drawing Number : D3805 PROTO  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : 1/1 Type : R & D SM/MED FAB Drawing Revision : PROTO  
 Previous Run : 05033 Material :  
 Written By : AA 08/07/29 Due Date : 8/5/2008 Qty: 27 Um: Each  
 Checked & Approved By :  
 Comment : Est Rev:A 08-07-15 new issue DD verified by:EC  
 Est Rev:B 08-07-29 new flat pattern DD verified by:EC

## Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S18GA 304/316 .050 Sheet



Comment: Qty.: 1.6664 sf(s)/Unit Total : 3.3327 sf(s)  
 304/316 .050 Sheet  
 batch: M102156

SAD 08/07/29

2

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3805-3  
 Dwg Rev: Prel  
 Prog Rev: Prel

2-Debur if necessary

SAD

08/07/29

2

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SAD

08/07/29

2

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08.08.08 (2)

5.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3805 using Jigs DT8261 and DT8326

08-08-08

# PROTOTYPE REQUEST FORM

DART Aerospace Ltd.

Product #: D206-642

Job #: 00255A

Date: 08.07.28

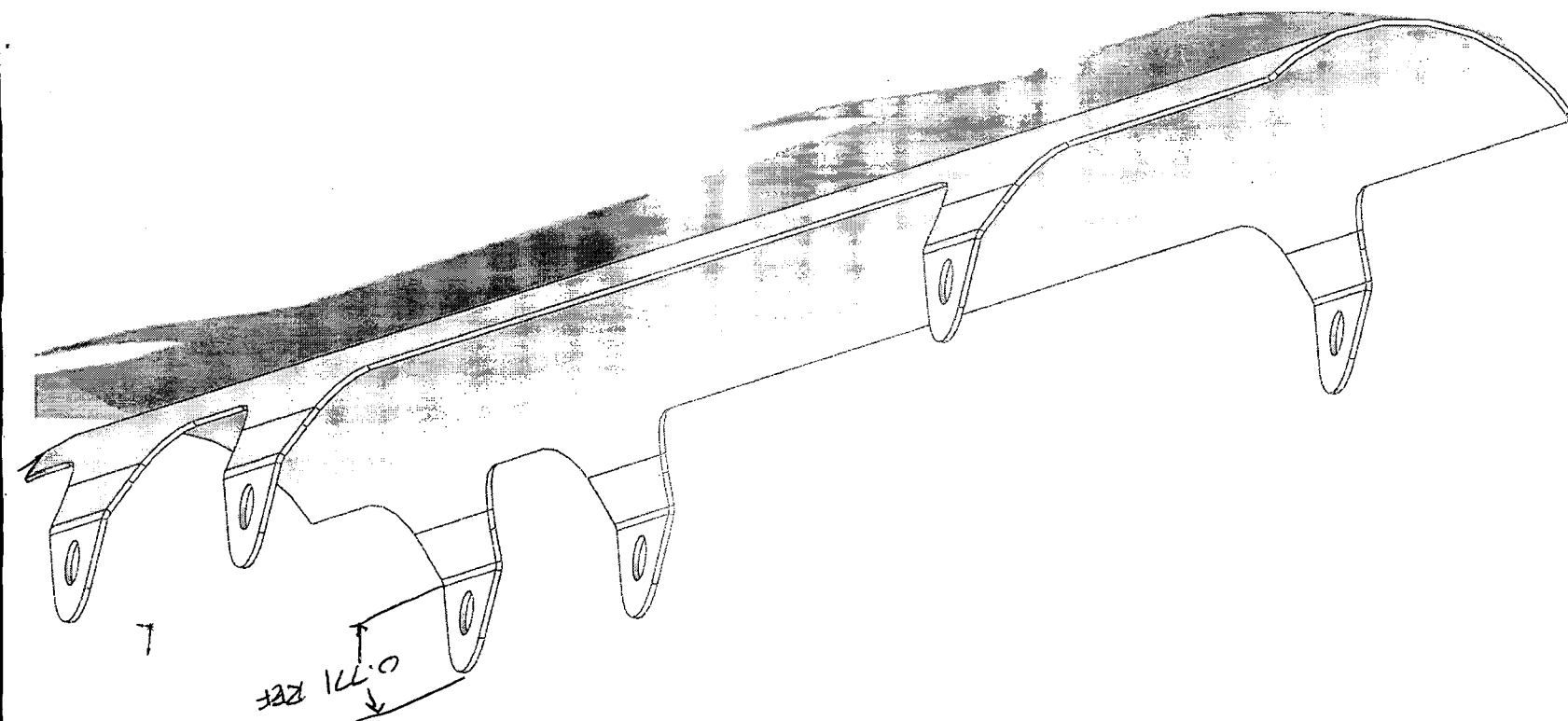
Product Name: Wearplate

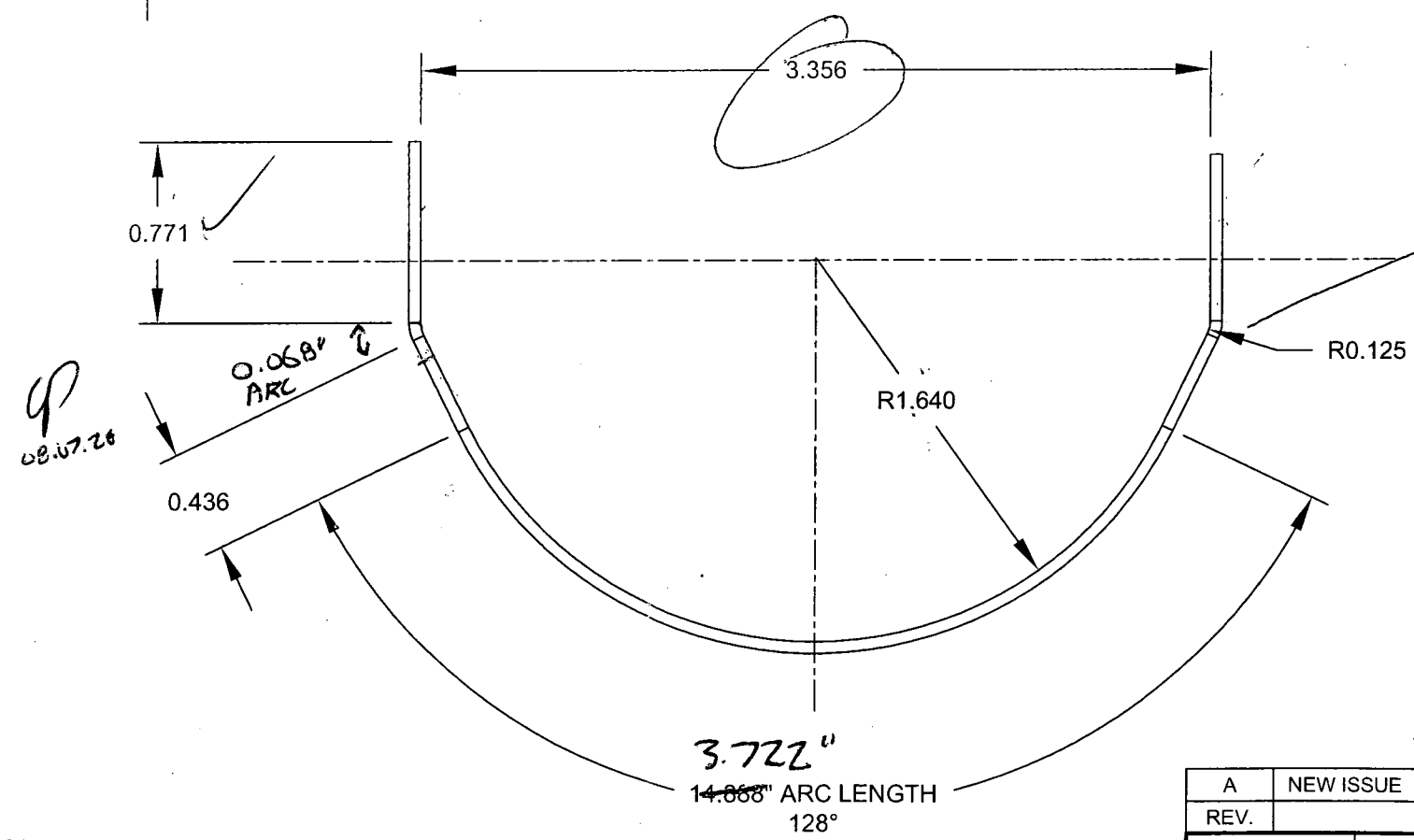
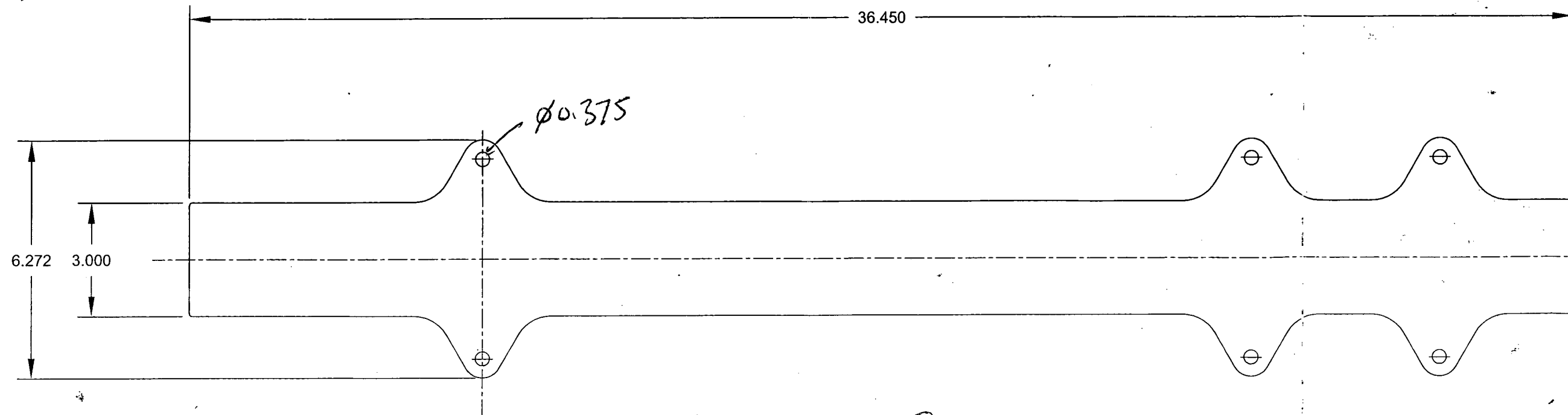
Requested By: CP

Design Manager Approval: 

Quantity	Part Number	Category	Description	Drawing Date	Material Cert Req'd?	Due Date	Comments	Date Completed
2	D3805-3	SF	END PLATE	08.07.28	N	ASAP	CONCEPTUAL PROTO, TO VERIFY BENDS	







250 on flat  
271 x 1.5 mat thickness  
band 3.5

**PROTOTYPE**  
PLEASE RETURN ALL ISSUED  
DATA TO ENGINEERING  
UP 08.07.28

# **D3805-3 PLATE**

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET PER AMS 5513 OR AMS 5524, 18 GAUGE (0.050 THICK, REF DART SPEC M304S18GA)
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: NONE
  - 7) WEIGHT: N/A

A	NEW ISSUE	CP	08.07.28
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3805	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE	NTS
DATE	08.07.28	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	